



WORLD'S BEST BUILT SPAS®



2 0 1 4 C O L L E C T I O N



A Coast Spas® hot tub delivers a world of new experiences, improved health and an environment that is meant to be shared with friends and family.

There are endless ways that hot tub ownership will make a positive impact on your life. At Coast Spas® we are passionate about what we build. Knowing that the spas we make will change the lives of their owners drives us every day to craft the highest quality product possible. Our constant innovation and advancement is motivated by knowing that what we do, and how we do it, truly makes a difference in the lives of our customers.

As you search for the spa that is perfect for you, we invite you to compare our spas to other brands and see for yourself what separates a Coast Spas® hot tub from the rest. You'll find that our commitment to quality, devotion to perfection and passion for hydrotherapy produces a product that can't be easily rivaled. So get excited. Life is better with a Coast Spas® Hot Tub.

-the Coast Spas Family



Superior Quality

A hot tub needs to be ready for use 24 hours a day, 365 days a year. It can be outside in the blistering sun, pelted by rain and hail or covered with snow in a freezing blizzard. We build our spas to endure the most extreme conditions, and we build them to do it flawlessly for years.

We don't build our own motors and we don't produce the plumbing or hydrotherapy jets that you will find in our spas. But we do work closely with the finest supply partners and require that their standards meet our high expectations, ensuring a Coast Spa is built with only the highest quality components available, which is why we are known as the makers of the World's Best Built Spas®.

We are one of the first manufacturers to be recognized for our high quality standards with ISO 9001:2008 certification. We fill and run every spa built and then perform a series of diagnostic and endurance tests. The workmanship, equipment and construction of the spa is then closely evaluated. Once approved, the spa is detailed, hand polished and padded for shipping. A complete final inspection is required before our spas leave on the journey to their new homes.

We live by our founding mantra, which has always been the backbone of the Coast Spas® Company since its inception:

"Quality shall in every case take precedence over quantity"



ENVIRONMENTALLY SPEAKING

Low Amperage Pumps

Our low amperage jet pump motors consume as little as 1 Amp of power on heating and filtering cycles.

Energy Efficient Filtration

Our Hydro Cyclonic Filtration System® provides the most efficient filtration in today's hot tub industry. This results in a shorter overall running time and greatly reduced power consumption.

REDUCE | RE-USE | RECYCLE

- We filter, purify and re-use the water that is used to test our spas during production.
- We sort waste, wood and cardboard which is then sent to appropriate destinations for recycling. Including pumps and metal-based products.
- Purchasing recycled materials where permissible is part of the Coast belief in a better tomorrow for everyone.
- We go to great lengths to promote environmentally responsible manufacturing processes.



Guide to Coast Spas

MODELS TO MATCH YOUR LIFESTYLE



Traditional Spas

Our Traditional Spas feature the classic hot tub design that has been the popular choice of spa owners since hot tubs evolved from their cedar-barrel predecessors.



Curve Spas

One of the most popular spa designs of all time. A sleek curve elevates one side of the spa, creating a powerful stance accentuated by the Coast Spas® exclusive raised 24" waterfall (the largest available on any spa).



Media Spas

Integrated push-button retractable marine-grade LCD TV, DVD player and speakers. All you need for a cinematic hot tub experience.



Soundwaves™ Spas

For the ultimate music aficionado. We mold powerful speakers into the spa allowing pure sound to travel directly towards the listener. A Bluetooth™ stereo system accompanies this one-of-a-kind spa.



MicroSilk® Spas

Cutting edge science has now brought the miracle of MicroSilk® to the hot tub. This revolutionary system tightens and makes skin appear younger by effectively stimulating the production of collagen.



Patio Spas

No wiring required! These compact spa models come ready to plug into your standard household outlet. **Optional: can be wired for 220V*

Cascade Spas

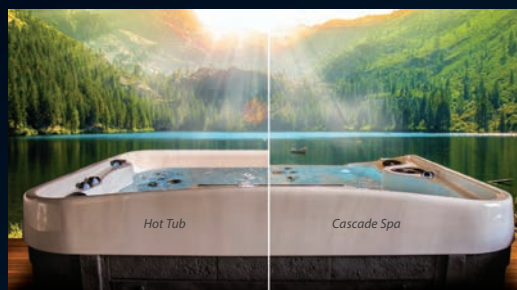


Patented Design

The world's only vanishing edge portable hot tub. One edge of the spa is removed to the waterline, allowing for a seamless and stunning view of your surroundings.

Superior Performance

- Zero water displacement (water always stays at the same level)
- 100% Seating. No Space Consuming Filter Gate.
- Self Purging Technology. Spa automatically clears lines of air.
- Best View. Look directly over the waterline to your surroundings.
- Largest and most efficient skimmer for pristine water.



SPA CLASS SELECTION

Depending on the model of hot tub, you may have a choice of equipping your spa with either the Elite Class or Luxury Class of premier standard features.

Your spa class determines which spa control panel, number of available jets, size of jet pump(s), standard lighting, size of the filter system and more.

Choosing the Luxury Class for your spa will ensure that you have the very best equipment on your hot tub. See the class comparison chart (left) for additional details.

ELITE CLASS		LUXURY CLASS	
	Carbon Fiber LCD Control Center		Touchscreen Control Panel
	100 sq.ft Filtration System		175 sq.ft Filtration System
	5" Underwater Light		7" Frosted Light Dome
	Volcano Jet with Independent Control		Volcano Jet with Independent Control
	Standard Panel Access		Push Button Access Door
Cover	5" x 3 Energy Saver Cover	Cover	5" x 3 Energy Saver Cover
Jet Count	32 to 46 *Approximation	Jet Count	56 to 82 *Approximation
Pump Size	1x 4HP or 2x 4HP	Pump Size	2x 5HP or 3x 5HP
	<small>*Media and Soundwaves™ Series Elite Spas have 5HP Jet pumps.</small>	Upgrade ↑	2x 7HP <small>*Upgrade from 2x 5HP to 2x 7HP on several models in the Luxury Series.</small>

Smartphone Remote Control App Ready



Standard Equipment

We believe that a quality spa is not only built to the highest standards but also includes the best standard equipment. All the features listed below come standard when you purchase a Coast Spa*. These features range from functional and aesthetic design improvements to practical innovations that separate our spas from all others.



80% Faster | 20% More Efficient
than Skim Filtration

Commercial-Grade Pressurized Filtration on every hot tub with up to 175 square feet of filter media, more than any other hot tub.

(Additional Information on page 19)



Self Cleaning SWEEPER JET

If you've owned a hot tub before, then you'll know how great this feature is. The Sweeper Jet cleans the floor of your spa, effectively disposing of any solid particles (sand, dirt and foreign contaminants) into the filtration system.



We couple powerful jet pumps, oversized plumbing and superior hydrotherapy jets to give you the best hydrotherapy experience. Our variety of Trillium Jets are the most effective hydrotherapy massage jets available today, each capable of individual adjustment and sporting stylish designer stainless steel accents.



AESTHETICS & COMFORT

- Plush Headrests
- Easy-Grip Hand Controls
- Underwater Safety Light
- Multiple Beverage Holders
- Stainless Steel Thread-In Jets
- Waterfalls *(most models)*
- Anti-Slip Textured Floor
- Ergonomic Seating
- Multi Level Seating
- Non-Float Lounger

PROTECTION

- Bottom Moisture Protection
- Coast Guard Corners
- Freeze Protection
- Vacuum Formed Equipment Enclosure
- Thick Energy Saver Cover

INNOVATION

- Hydro Cyclonic Filtration System
- Self-Cleaning Sweeper Jet
- Smartphone Remote Control *(Luxury Class Only)*
- Programmable Filtration Cycles

EQUIPMENT

- Gate Valves
- Powerful yet Efficient Pumps
- Oversized Plumbing
- Barb & Clamp Plumbing
- Titanium Heater

STRUCTURE

- Steel Reinforced Acrylic Shell
- Pressure Treated Frame
- Hand Constructed



NEW SpaTouch™
Control Panel
Standard on the
Luxury Class



Visit www.coastspas.com
for additional information and details.

Traditional Spas

Classic. Beautiful. Perfect for your family.

Our Traditional Spas feature the classic hot tub design that has been the popular choice of spa owners since hot tubs evolved from their cedar-barrel predecessors. This series includes some of our most popular models and are built with the same Coast Spas® quality that you can expect with all hot tubs that bare our name. Spas come standard with a Hydro Cyclonic Filtration System*. Simply the best spa filtration system available, this exclusive filtration system tests 80% faster and 20% more efficient at filtering spa water than skim filters and is the only portable spa filtration system that is commercial grade. Traditional spas also come standard with Luxury Trillium massage jets, powerful jet pumps, unique waterfall features, self cleaning sweeper jet, underwater light and all the quality craftsmanship that gives our spas the advantage over the competition.



Model Shown: Freedom

ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.36
▼ 45°F 7°C	\$14.52



*Monthly Cost -Series average cost, calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



OMEGA

Seating 4 Adults
 Capacity 946 L | 250 US Gal
 Dimensions 66 x 83.5 x 38 in
 167.5 x 212.1 x 96.5 cm

Jets Elite **32 46**



KAUAI

Seating 5 Adults
 Capacity 1060 L | 280 US Gal
 Dimensions 72.5 x 81 x 30 in
 184 x 206 x 76 cm

Jets Elite **32 46**



VANTAGE

Seating 5 Adults
 Capacity 1250 L | 330 US Gal
 Dimensions 81.5 x 81.5 x 40 in
 207 x 207 x 101.5 cm

Jets Elite **32 46**
 Luxury **56**



ZENITH

Seating 6 Adults
 Capacity 1325 L | 350 US Gal
 Dimensions 81.5 x 81.5 x 40 in
 207 x 207 x 101.5 cm

Jets Elite **32 46**
 Luxury **56**



UNITY

Seating 5 Adults
 Capacity 1230 L | 330 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.5 cm

Jets Luxury **56**



FREEDOM

Seating 7 Adults
 Capacity 1666 L | 440 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.55 cm

Jets Elite **46**
 Luxury **56 65**



HELIOS

Seating 6 Adults
 Capacity 1454 L | 384 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.5 cm

Jets Elite **46**
 Luxury **56 65**



MIRAGE

Seating 8 Adults
 Capacity 2574 L | 680 US Gal
 Dimensions 132 x 92 x 40 in
 335 x 234 x 101.5 cm

Jets Luxury **56 65**

Jets	Pumps	
	North America	International
Elite		
32	4HP	3HP SF
46	2x 4HP	2x 3HP SF
Luxury		
56	2x 5HP ↑	2x 5HP SF
65	3x 5HP	3x 5HP SF
- ↑ upgrade to 2x 7HP available]		
True HP vs Brake HP		
We list our spas in True Horsepower		
See below for Brake Horsepower Ratings:		
North America		
[4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]		
International - (SF) Super Flow Pumps		
[3HP SF = 5BHP] [5HP SF = 7BHP]		

Curve Spas



Model Shown: Mirage Curve

Includes: 24" Inch Waterfall



Curve Series Spas come standard with our exclusive 24" Waterfall. This waterfall is the largest available on any hot tub, anywhere.

The Ultimate Spa Design with the Largest Waterfall Available.

Our Curve Spas have changed the definition of a hot tub. Why have a conventional spa when you can own a Curve Spa by Coast Spas? With its sleek and stylish raised back design offering protection from the elements as the acrylic shell comfortably wraps you in its warmth, offering both privacy and shelter. With its exclusive 24" waterfall you can watch, hear and feel the true benefits of the Curve Spa design, especially when accented with one-of-many LED lighting options that allow you to set the mood and brightly illuminate this exclusive water feature.

Curve Spas come standard with large water features, a pressurized commercial-grade Hydro Cyclonic Filtration System®, plush headrests, Self-Cleaning Sweeper Jet and much more.

ENERGY GUIDE		
Outdoor Temp.	Monthly Cost*	
▲ 75°F 24°C	\$6.96	
▼ 45°F 7°C	\$15.84	



ZENITH CURVE

Seating **6 Adults**
 Capacity **1325 L | 350 US Gal**
 Dimensions **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102.2 (119.5 at back)

Jets	Elite	46
	Luxury	56



VANTAGE CURVE

Seating **5 Adults**
 Capacity **1250 L | 330 US Gal**
 Dimensions **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102.2 (119.5 at back)

Jets	Elite	46
	Luxury	56



RADIANCE CURVE

Seating **7 Adults**
 Capacity **1609 L | 425 US Gal**
 Dimensions **92.5 x 92.5 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back)cm

Jets	Elite	46
	Luxury	56 65

• Foot Dome Option Available



JOURNEY CURVE

Seating **6 Adults**
 Capacity **1454 L | 384 US Gal**
 Dimensions **84 x 92 x 40.25 (119.5 at back) in**
213.5 x 234 x 102 (119.5 at back)

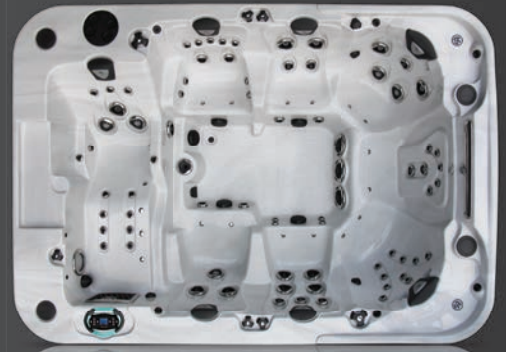
Jets	Elite	46
	Luxury	56 65



RADIANCE CURVE LOUNGE

Seating **6 Adults**
 Capacity **1476 L | 390 US Gal**
 Dimensions **92.5 x 92 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back) cm

Jets	Elite	46
	Luxury	56 65



MIRAGE CURVE

Seating **8 Adults**
 Capacity **2574 L | 680 US Gal**
 Dimensions **132 x 92 x 40 in**
335 x 234 x 101.5 cm

Jets	Luxury	56 82
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Jets	Pumps	
	North America	International
Elite		
46	4HP	3HP SF
Luxury		
56	2x 5HP ↑	2x 5HP SF
65	3x 5HP	3x 5HP SF
82	3x 5HP	3x 5HP SF

- ↑ upgrade to 2x 7HP available!

True HP vs Brake HP

We list our spas in True Horsepower
 See below for Brake Horsepower Ratings:

North America
 [4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]

International - (SF) Super Flow Pumps
 [3HP(SF) = 5BHP] [5HP(SF) = 7BHP]



Model Shown: Vantage Curve

Cascade Spas

Spa Design Has Evolved to New Heights

Years of product innovation, development and field-testing has perfected the most unique and luxurious spa series in the world, the Cascade Series. For the first time ever a vanishing (or infinity) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates two issues associated with traditional hot tubs; water displacement from multiple bathers and the need for space-consuming skimmers.

In the past, owning a vanishing edge spa would require a home owner to have an expensive custom spa built on-site with a complex plumbing system. Not anymore. The Cascade Series is the full package and can be installed anywhere with no additional plumbing required. All the benefits of a traditional spa with all the high-end luxury that you can only get from the Cascade Series from Coast Spas.



EDGE

Seating 5 to 6 Adults
Capacity 1218 L | 322 US Gal
Dimensions 197 x 228 x 101.5 (80 front) cm
78 x 90 x 40 (32 front) in

Jets **Elite 41**



CASCADE II

Seating 6 to 7 Adults
Capacity 1817 L | 480 US Gal
Dimensions 233.7 x 256.5 x 119.5 (79 front) cm
92 x 101 x 47 (31 front) in

Jets **Luxury 61**



PHANTOM

Seating 7 Adults
Capacity 1817 L | 480 US Gal
Dimensions 239 x 239 x 119.5 (76 front) cm
94 x 94 x 47 (30 front) in

Jets **Luxury 61**



HORIZON

Seating 6 to 7 Adults
Capacity 1340 L | 354 US Gal
Dimensions 83.25 x 92 x 46 (32.5 front) in
211 x 234 x 116 (82 front) cm

Jets **Elite 41**
Luxury 51



Model Shown: Horizon

Jets	Pumps	
	North America	International
Elite		
41	1.5HP + 4HP	1.5 + 3HP SF
Luxury		
51	1.5HP + 2x 5HP	1.5HP + 5HP SF
61	1.5HP + 3x 5HP	1.5HP + 5HP SF
True HP vs Brake HP		
We list our spas in True Horsepower		
See below for Brake Horsepower Ratings:		
North America		
[4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]		
International - (SF) Super Flow Pumps		
[3HP SF = 5BHP] [5HP SF = 7BHP]		

ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$7.44
▼ 45°F 7°C	\$17.16

*Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



Model Shown: Cascade II

Includes:

Infinity / Vanishing Edge



All Cascade Series Hot Tubs have our patented infinity edge design. These are the only portable hot tubs that have a vanishing edge feature.

24 Inch Waterfall



Cascade Series Spas come standard with our exclusive 24" Waterfall (except Cascade IV - the Edge). This waterfall is the largest available on any hot tub, anywhere.

Benefits of an Infinity Edge Hot Tub

Always The Perfect Level



Zero Water Displacement. No matter how many people you have in your Cascade Series Spa, the water level will always stay the same.

No Filter Grate



Cascade Spas are the only spas in the world that have no "bobbing skimmers" and no filter grate.

Largest Skimmer



Functional and beautiful. The Cascade Series Vanishing Edge is also the most efficient skimmer on a hot tub.

The Best View from Any Hot Tub



Your view begins at the water line. The beauty of a vanishing edge pool is now available in a hot tub.



Model Shown: Pacific Media

Media Spas

Movies, Sports, Your Favorite Shows, on a Push-Button Retractable LCD TV.

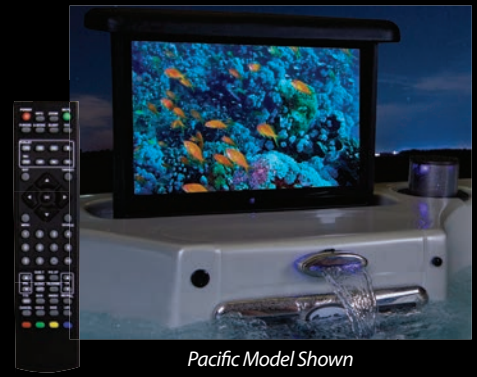
At Coast Spas® we have a hot tub for every lifestyle. Those who want the ultimate entertainment spa, that will bring together family and friends, will want to experience our Media Spas. In the comfort of your own backyard watch the next big game, your favorite TV show or DVD while enjoying the ultimate in hydrotherapy treatment. Socialize and create the perfect atmosphere with our powerful surround sound systems and share in the harmonization of all your senses taking relaxation to the next level.

Jets	Pumps	
	North America	International
Elite		
58	2x 5HP	2x 5HP SF
Luxury		
68	3x 5HP	3x 5HP SF
82	3x 5HP	3x 5HP SF
True HP vs Brake HP		
We list our spas in True Horsepower		
See below for Brake Horsepower Ratings:		
<i>North America</i>		
[4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]		
<i>International - (SF) Super Flow Pumps</i>		
[3HP SF = 5BHP] [5HP SF = 7BHP]		

**PUSH BUTTON RETRACTABLE
LCD PANEL TV with EVERY MEDIA SPA**

Coast Spas Media Series comes standard with an integrated LCD TV and DVD/CD Player.

This Marine-Grade TV is 100% waterproof and can withstand the worst outdoor elements (hot and cold), and is always ready to play your favorite movies or TV shows.



Pacific Model Shown



Model Shown: Pacific Media

ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.72
▼ 45°F 7°C	\$15.06



UNITY MEDIA

Seating 5 Adults
Capacity 1230 L | 325 US Gal
Dimensions 92 x 92 x 40 in
234 x 234 x 101.5 cm

Jets
Elite **58**
Luxury **68**



PACIFIC MEDIA

Seating 6 Adults
Capacity 1591 L | 420 US Gal
Dimensions 91 x 91 x 40 in
231 x 231 x 101.5 cm

Jets
Elite **58**
Luxury **68**



MIRAGE MEDIA

Seating 8 Adults
Capacity 2574 L | 680 US Gal
Dimensions 132 x 92 x 40 in
335 x 234 x 101.5 cm

Jets
Luxury **82**

Energy Guide Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



SOUNDWAVES™

 **Bluetooth**



Our Soundwaves™ Spas comes with a Bluetooth Stereo System. Complete with spa mounted waterproof microphone for hands-free calling via your mobile device. Our signature sound system includes (2) vertically mounted speakers that are molded into the spa shell.

Built to Deliver Your Ultimate Audio Experience.

At Coast Spas® we have always been known as pioneers in the hot tub industry and this strong tradition continues as we strive to find ways to further improve our specialty spas. The Soundwaves™ Spa Series uses only the best audio components to provide the richest and best sounding entertainment. With built-in marine grade speakers you can enjoy your favorite music while making/receiving phone calls, all from the comfort of your spa using the universal Bluetooth™ stereo that connects wirelessly to your smart-phone. Add the powerful Extreme Subwoofer to give an incredibly deep, clear and clean sound. When it comes to hot tub audio, Soundwaves™ Spas have everything you need for the ultimate music experience.



LANAI

Seating 6 Adults
Capacity 1552 L | 410 US Gal
Dimensions 90 x 90.5 x 101.5 in
229 x 230 x 101.5 cm



Jets	Pumps	
	North America	International
Luxury		
56	2x 5HP	2x 5HP SF
65	3x 5HP	3x 5HP SF

ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$7.44
▼ 45°F 7°C	\$17.16

*Energy Guide Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



VARIABLE SPEED

MASSAGE NUMBER

MASSAGE CONTROL



A Massage That's Always Perfect

Our Variable Speed Massage Feature Gives You All The Control.

We are pleased to introduce a brand new way to get more from your hydrotherapy experience. Our variable speed pump system allows you to select your desired level of massage strength. With the touch of a button you can increase (or decrease) your massage intensity at any time. Since you are the one in control, you will be guaranteed to get exactly what you want from your variable speed massage therapy seat.

These spas come with standard jet pumps that have both high and low speeds as well as one variable speed pump and control panel. Massage control is available in one massage seat in each spa.

Throw Away Your Age-Defying Beauty Creams

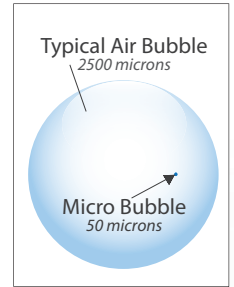
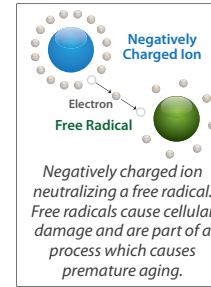
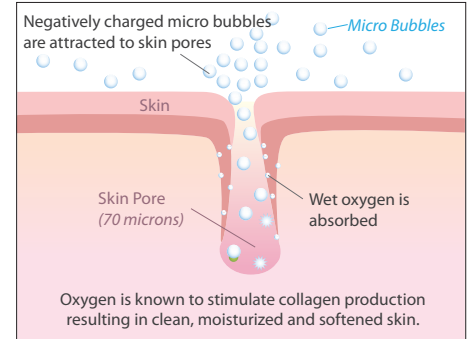
One of the Most Advanced Skin Rejuvenation Systems in the World is...
Now Available in a Hot Tub

MicroSilk® is a revolutionary skin treatment system that uses oxygen to stimulate collagen production in your skin. Your skin's natural collagen production gradually subsides as you age. This reduction in collagen levels leads to the thinning of your skin which causes fine lines, wrinkles and the appearance of age spots.

Exposing your skin to MicroSilk® for just 20 minutes a day will re-stimulate collagen levels leaving your skin looking smooth and beautiful and removing years from your appearance.

The MicroSilk® Pro System from Coast Spas combines the age-defying MicroSilk® system with our commercial-grade pressurized filtration system, keeping your water clean and clear for your daily beauty routine.

The Science of MicroSilk®



OTHER BENEFITS

- Removes impurities from pores
- Leaves your skin silky smooth
- Plumps and hydrates skin
- Energizes skin cells
- Kills bacteria
- Promotes tissue healing
- Improves serotonin levels

ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.36
▼ 45°F 7°C	\$14.52



OMEGA

Seating 4 Adults
Capacity 946 L | 250 US Gal
Dimensions 66 x 83.5 x 38 in
167.5 x 212.1 x 96.5 cm

Jets **Luxury 31**

Pumps **5HP + MicroSilk®**

International | 5HP SF + MicroSilk®



VANTAGE

Seating 5 Adults
Capacity 1250 L | 330 US Gal
Dimensions 81.5 x 81.5 x 40 in
207 x 207 x 101.5 cm

Jets **Luxury 31**

Pumps **5HP + MicroSilk®**

International | 5HP SF + MicroSilk®



ZENITH

Seating 6 Adults
Capacity 1325 L | 350 US Gal
Dimensions 81.5 x 81.5 x 40 in
207 x 207 x 101.5 cm

Jets **Luxury 31**

Pumps **5HP + MicroSilk®**

International | 5HP SF + MicroSilk®

Patio Spas



Plugs Into Any 110V Household Outlet.

No Additional Wiring Required.

1. ADD WATER | 2. PLUG IN | 3. ENJOY.

The Coast Spas® Patio Series has everything you need to get into hot water. These premium spas are made with the same high quality craftsmanship that you find in a full sized Coast Spas Hot Tub, but smaller to allow them to fit where our larger models won't. Just plug these stunning spas into your household outlet, fill with water and start enjoying.

Whether you put it on your patio, inside your house or at your summer home. The simplicity of our Patio Series allows you to get all the enjoyment from a full sized spa without any of the wiring or space issues. Pick up yours today at any of our authorized dealers and begin getting the most from your relaxation time.



Visit www.coastspas.com for additional information and details.



Model Shown: Islander

- Digital Controls
- Underwater Safety Light
- SS Massage Jets
- Customize Your Shell Color
- Choose Cedar or Synthetic Cabinet Finish
- Energy Saver Cover
- Poly Bottom Moisture Protection
- Freeze Protection
- Programmable Filtration Cycles
- Plush Headrests (Diamond & Aruba)
- Spacious and Compact Design
- Recessed Jetting
- Easy-Grip Controls
- Gate Valves
- Air Controls
- Pressure Treated 2x4 Frame

*Can be wired for 220V Connection

Note: Check with your local Coast Spas Dealer for standard and optional features as they can vary by model.

ENERGY GUIDE		
Outdoor Temp.	Monthly Cost*	
▲ 75°F 24°C	\$4.96	
▼ 45°F 7°C	\$10.52	



TUBLICIOUS™



Seating 2 Adults
Capacity 500 L | 132 US Gal
Dimensions 53.5 x 91 x 30.5 in
136 x 231 x 77.5 cm

Jets **6 10 14**

Pumps 1.5HP (International & NA)



DIAMOND

Seating 2 Adults
Capacity 380 L | 100 US Gal
Dimensions 70 x 93 x 30 in
177 x 237 x 75 cm

Jets **20**

Pumps 1.5HP (International & NA)



SEABREEZE

Seating 5 Adults
Capacity 1002 L | 264 US Gal
Dimensions 75 x 75 x 36 in
192 x 192 x 92 cm

Jets **15**

Pumps 1.5HP (International & NA)



ISLANDER

Seating 5 Adults
Capacity 1007 L | 265 US Gal
Dimensions 76.5 x 76.5 x 30 in
194 x 194 x 76 cm

Jets **20**

Pumps 1.5HP (International & NA)



ARUBA

Seating 4 Adults
Capacity 684 L | 180 US Gal
Dimensions 59.5 x 83 x 30.5 in
151 x 212 x 77.5 cm

Jets **20**

Pumps 1.5HP (International & NA)

*Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

We list our hot tub pumps in True Horsepower. Your Patio Series 1.5HP True Horsepower Pump converts to approx. 3BHP (brake horsepower).

Purification

The Very Finest In Water Treatment for the Freshest Feeling Spa Environment

We've been building spas for a long time now and we know just how important it is to have clean water in your hot tub. For maximum enjoyment, peace-of-mind for you and your family and the longevity of your equipment NOTHING is more crucial than the condition of your spa water. For this reason Coast Spas installs a commercial-grade pressurized filtration system in every spa to ensure your spa water receives the absolute best treatment available.

Systems

Different from filtration, purification systems will actively attack unwanted contaminants in your spa water. Purification and filtration systems can be used in combination, check with your Coast Spas Dealer for possible configurations.

O₃ One Ozone System

Your hot tub will filter all the water in your spa within a matter of minutes. However the fabric of your filter is limited to capturing only the contaminants that are larger than 18-20 microns (*Dual Core will filter to 10 microns*). To remove microscopic organic contaminants you need an ozonator. Ozone is one of the most powerful oxidizers known today. Ozonators produces energetic oxygen or "ozone" that oxidizes foreign contaminants.

O₃ One PLUS Ozone System

Performance Chip Ozone

Produces a higher concentration of ozone (more ppm) than the O₃ One Ozonator.

Crystal Clear Purification Chamber®

The Turbo Charger Upgrade to Your Ozone System.

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (before converting back to oxygen) thus drastically increasing its efficiency.



EcoClean® UV Sterilizer

Complete Bacteria Annihilation with an Intense UV Sterilization Tube.

The EcoClean™ UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99.9 percent of all bacteria that is exposed to it. UV sterilization systems have long been used for purifying drinking water and now its sterilization prowess can be used to effectively purify your spa water.

EcoClean® Salt Water Generator

A refreshing alternative to traditional spa sanitation

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of sodium chloride reduces the amount of sanitizers needed for spa operation. Bathing water is softer, odorless, easy on sensitive skin and requires less frequent monitoring than standard sanitation methods.

THE BENEFITS OF HYDRO CYCLONIC TECHNOLOGY

No dirty filter sitting in the hot tub water with the bathers.

Captured contaminants will not re-enter the spa water when changing the filter or when pumps are deactivated.

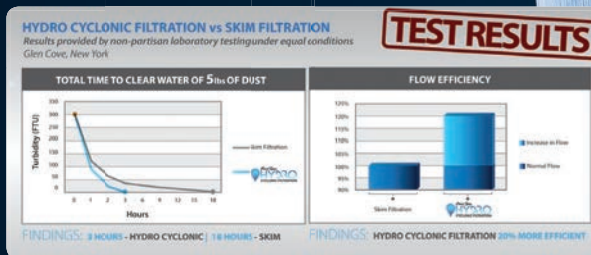
The Water Diversion Blade® disperses water and contaminants evenly around the outside of the filter resulting in more efficient filtration.

Up to 175 sq.ft. of filter media (*largest available in any hot tub*) for superior water flow and less strain on your spas' components.

No Pressure? Big Problem.

In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub, so why would you accept anything less for your family? Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area. Without a pressurized system, once the water flow to the filter subsides, the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. So Coast Spas developed the Hydro Cyclonic Filtration System®. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area and coupled with an oversized skimmer. We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on ALL of our spas. So you can rest easy knowing that your spa will have the best filtration system available.

83% Faster & 20% More Efficient
Than Skim Filtration



TEST RESULTS

PleatcoPure
THE CLEAN WATER COMPANY
Leaders in science and innovation.
www.pleatco.com

COAST SPAS® HOT TUBS COME WITH REMOVABLE DUAL CORE FILTERS

Removable Dual Core
Advanced Filtration System

REMOVABLE INNER FILTER

POWERED BY **Pleatco Advanced**

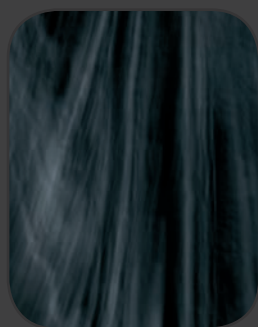


Shell Acrylic Color

We offer only the finest acrylic material available. These elegant colors and textures will stay vibrant for the life of your spa. UV resistant and made to endure all the elements.



Sterling Silver



Pearl Shadow



Cameo



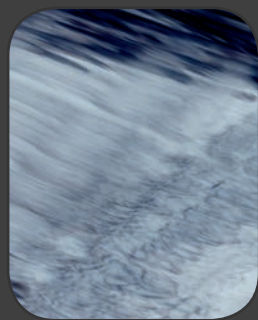
Tranquility



Latte



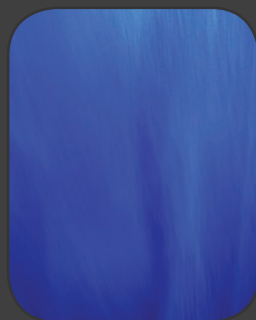
Sierra



Storm Cloud



Desert Horizon



Cobalt



Snow White

Premium Acrylic Colors

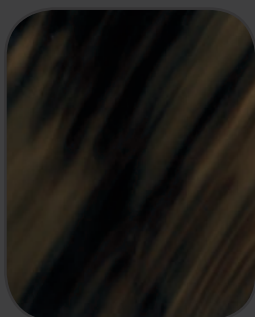
Our Premium Acrylic Colors have the most stunning combination of colors and designs. Like your fingerprint or a snowflake, no two are alike. Get a hot tub that is 100% unique.



Pacific Rim



Tuscan Sun



Midnight Canyon

Lucite® with Microban® is included with every shell color except: Sterling Silver and Sierra.

Lucite® with Microban® Antimicrobial Product Protection.

Our spas are surfaced with Lucite® with Microban® antimicrobial Product Protection. Unlike currently available sprays and liquids, Microban® protection won't wash off or wear away over time, even with cleaning or abrasion.

What is Lucite® with Microban®?

An antimicrobial product protection that inhibits the growth of bacteria that cause stains and odors by intercepting bacteria at the spa surface. It begins to work as soon as bacteria comes into contact with the surface of your spa.

- Inhibits the growth of stain causing bacteria on the surface of the spa.
- Infused into Lucite® cast acrylic sheet during manufacturing so it won't wash or wear away.
- Microban® technology provides continuous, long lasting, durable antimicrobial protection.

Lucitespa.com | www.microban.com

Cabinet Finish

Full choice of beautiful cabinets to add the finishing touch to your custom spa.

Beautiful Canadian Cedar



Unstained Cedar

Custom Cedar Colors

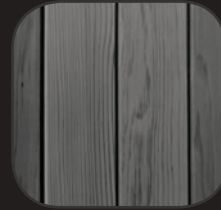
Check with your Authorized Coast Spas dealer for available stained Cedar Cabinet Finishes.



Clear Cedar



Black Cedar



Grey Cedar



Redwood Cedar

Durable Coast Guard Synthetic



Black Synthetic



Chestnut Synthetic



Mocha Synthetic*



Grey Synthetic



Redwood Synthetic

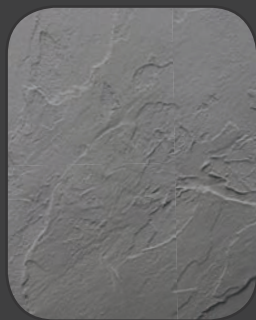
**limited availability*

Luxury Slate Cabinets

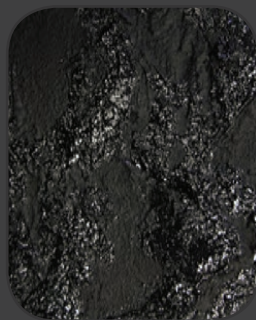
Our exclusive Luxury Slate Cabinets are handcrafted and custom molded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.



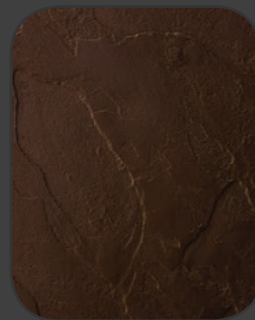
Desert Sand Slate



Mountain Grey Slate



Obsidian Slate



Stone Brown Slate

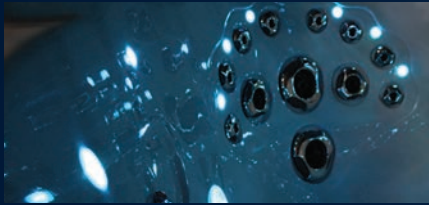


Luxury Slate Cabinets are not available on the following spas: Omega, Kauai and Pacific. Color swatches printed appearance may be different from actual color. Colors are subject to change. Please check with your local authorized Coast Spas dealer for current details.

Premium Upgrades

LIGHTING

Coast Spas® offers an amazing array of LED lighting options to truly let you customize your spa experience any way you want. With the ability to toggle or randomly play through a spectrum of different solid colors, you can truly set the mood to fit any occasion.



28 Bulb LED



Perimeter LED Waterline Lighting



Xtreme LED with Lit Hand Controls



Xtreme LED GLO Jets and Lit Hand Controls

AUDIO



Bluetooth Stereo Shown

Bluetooth MP3 Dock with Speakers



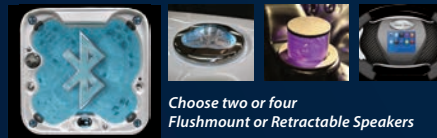
Choose two or four Flushmount Speakers

Bluetooth MP3 Dock w/ Remote and Speakers



Choose two or four Flushmount or Retractable Speakers

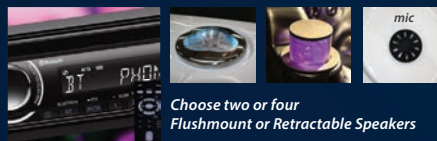
Touch Screen Controlled Bluetooth



Choose two or four Flushmount or Retractable Speakers

Easily navigate with your hot tub's touchscreen control panel. Luxury Class Only.

Bluetooth Stereo w/Mounted Microphone



Choose two or four Flushmount or Retractable Speakers

Talk hands-free in your hot tub. Your mobile phone connects to your hot tub stereo and plays the callers voice through the hot tub speakers and Coast Spas waterproof microphone captures your voice for the caller.

VIDEO

Marine Grade TV with Mounting Bracket



*Includes DVD Player and Speakers (see below)

DVD Player w/ Enclosure



Choose two or four Flushmount or Retractable Speakers

WORLDWIDE SPA REMOTE



Monitor and control your Coast Spas Hot Tub from anywhere in the world with your smartphone*. Adjust water temperature, set filter cycles, activate jets, toggle lights on and off and even sync your spa clock with a touch of a button. This new and innovative application gives you remote control of your Coast Spa® via your smart phone.

*Requires internet access

SUBWOOFERS

We have two sub-woofer options available to bring your audio system to life with additional low-pitched frequencies (bass).



Standard Subwoofer

Gives an extra punch to your music.

Extreme Subwoofer

Powerful Subwoofer and amplifier. The best choice for the ultimate sound.

EXTERIOR



Cedar Top Rail
(req. Cedar Cabinet)



Coast Guard Bottom
Complete protection for the bottom of your spa.

EXTERIOR LIGHTS



Exterior Cabinet Sconces
Add Four or Six exterior light sconces to your spa.



Holographic LED Lighting
Two mesmerizing LED light strips installed on the front of the spa. Alternates color to match spa interior lighting.

MASSAGE THERAPY



AquaSole
massage jets

The ultimate foot massage. Add these to your spa and feel your stress melt away.



Volcano Jet and additional Diverter Valve
Powerful jet installed near the spa floor. Provides a deep tissue massage for legs, calves and feet.



Air Blower with Additional 18 Stainless Steel Jets
Enhance your massage. Forced air mixed with water provides superior hydrotherapy.

PURIFICATION

Your purification upgrades work in harmony with your Hydro Cyclonic Filtration System®. Hydro Cyclonic filtration is proven to be a far superior method of filtration and one of the only pressurized commercial-grade filtration systems available. The combination gives bathers the highest level of pristine, clear water.



Refresh Button
Simply press to refresh your water. Quickly run your water through a filtration cycle before entering or



O3 One Ozone
Ozone Generators:
O3 One | O3 One Plus

Add: Crystal Clear Purification Chamber® (increased performance)



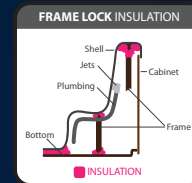
Salt Water System: Softer and less abrasive water for sensitive skin than standard chlorine based systems. (Includes Ozone)



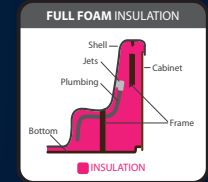
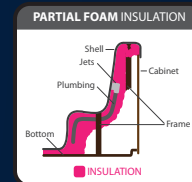
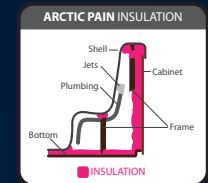
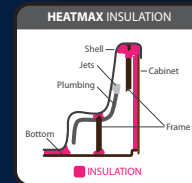
Powerful water sterilizer. Uses Ultraviolet light to remove microscopic contaminants.

ENERGY EFFICIENCY

Coast Spas give you more options and your spa insulation is no exception. Choose from four insulation upgrades to fit your needs. We use premium insulation materials with high R-values to ensure your spa has the best thermal resistance to exterior temperatures. For the highest level of insulation, structural and plumbing support we recommend the Full Foam Option.



Frame Lock Insulation comes standard on a Coast Spas Hot Tub. (Cascade Series Spas come standard with partial foam)



Let Us Help

Take advantage of the knowledge and expertise of your nearest Coast Spas Dealership.

Coast Spas dealers are there to help you get the most out of your spa purchase. Most have decades of experience helping buyers get into the right hot tub, and taking time to allow them to pass along some of those experience could be imperative to being completely satisfied with your purchase.

We all share the goal of providing great customer service and knowledgeable advice to spa buyers. We provide a high quality handcrafted product that has been carefully built to the highest standards and we have been leading the industry in innovation since our inception. We love hot tubs, and we want you and your family to love them just as much as we do.

-the Coast Spas Family

www.coastspas.com
info@coastspas.com



Super Charged Air Blower
Your jets get a huge boost when forced air is blasted to the jets in your hot tub. If you're serious about hydrotherapy, you'll want to add the Super Charged Air Blower System.



Lava Jets
New lava jet feature give two dynamic dancing water jets that are vibrantly lit. (Cascade II & Phantom Only)



Coast Spas® Manufacturing Inc.,
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email: info@coastspas.com
www.coastspas.com



AUTHORIZED COAST SPAS DEALER



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© Coast Spas Manufacturing Inc. All rights reserved. Coast Spas®, World's Best Built Spas®, Built to Last®, Where Stress is Water Soluble®, Water Diversion Blade®, THE END of the day®, Crystal Clear Purification Chamber®, EcoClean®, Cyclonic Filtration System®, SOUNDWAVES™, Extreme®, Wellness Spa®, The BOSS®, ISPA®, Northwind Hot Tubs® and Northwind® are the registered trademarks of Coast Spas® Manufacturing Inc. All other brands, product names, company names, trademarks, trade names and service marks used are the property of their respective owners. Due to our continuous improvement programs, Coast Spas may make product modifications and enhancements. Specifications may change without notice. International products may be configured differently to meet local electrical requirements. Dimensions are approximate. Product pictured may include options beyond standard equipment. Check with your local dealer for the most current product specifications.